

APPROVED STATEMENT



CAMBRIA®



BLACKPOOL MATTE™

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

CAMBRIA NATURAL QUARTZ SURFACES

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS



Cambria has been successfully installed in fireplace applications when installed per the guidelines and techniques below and the fireplace manufacturer's instructions and requirements for surface finishes.

Cambria surface product has been tested in accordance with ASTM E84-07, Standard Test Method for Surface Burning Characteristics of Building Materials, and is classified as Class A on the Flame Spread and Smoke Developed indices. The classification criteria are listed below:

CLASSIFICATION	FLAME SPREAD INDEX	SMOKE DEVELOPED INDEX
A	0-25	0-450
B	26-75	0-450
C	76-200	0-450

ASTM E84 ratings and equivalents are not implied as nor to be construed as combustibility data. For a more complete understanding of this method, refer to ASTM E84-07 Standard Test Method for Surface Burning Characteristics of Building Materials.

MANUFACTURER SPECIFICATIONS AND LOCAL BUILDING CODES MUST BE VERIFIED AND FOLLOWED FOR INDIVIDUAL REQUIREMENTS OF SURFACE MATERIALS

INTERNATIONAL AND DOMESTIC CODES MUST BE VERIFIED FOR CONSTRUCTION OF THE ENTIRE FIREPLACE STRUCTURE

GUIDELINES FOR FIREPLACE APPLICATIONS

1. Natural stone surfaces, especially near the edges, can be damaged by sudden and/or rapid temperature changes, as well as by direct and/or sustained heating of the top surface. Cambria may not withstand direct transfer of heat.
2. Cambria must be installed in applications, including but not limited to fireplaces, so the heat does not transfer to the Cambria surface.
3. Check building code requirements for all applications to verify all requirements for building materials and surface finishes are met.
4. Cambria should NEVER be installed up against, on, or over the actual firebox as it may cause failure and result in damage due to direct and/or sustained heating of Cambria.
5. When Cambria is used for applications with a unit that emits extreme heat, Cambria must be installed as a combustible material under the manufacturer's guidelines.
6. Follow all fireplace manufacturer requirements and instructions. Typically fireplace inserts come with specifications for such requirements that specify a facing or trim that an acceptable surface finish may be installed up to.

CONFIDENTIAL AND PROPRIETARY. This document and the information contained herein are confidential and proprietary to Cambria Company LLC ("Cambria"). They may not be copied, reproduced, modified, made available, or disclosed without Cambria's prior written consent. Cambria assumes no responsibility for the design, safety, or workmanship of any installation and/or fabrication.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS



7. Fireplace must be installed per fireplace manufacturer's requirements so the Cambria product is not exposed to direct or indirect heat transfer from the fireplace during use.
- Cambria product must be installed so it does not interfere or restrict access to the control panel of the fireplace per manufacturer's installation requirements. See **Figure 1**.
 - Check building code requirements for all applications to verify all requirements for building materials and surface finishes are met.

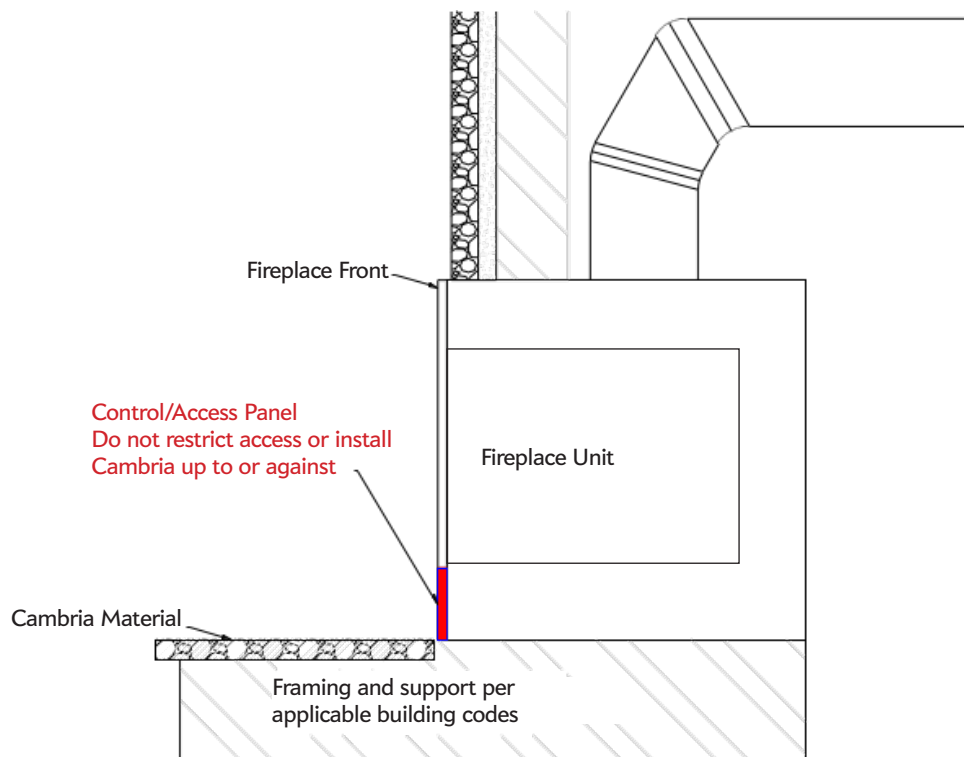


Figure 1

- If the fireplace is installed below the plane of the Cambria hearth a different material must be used to ensure there is no direct or indirect heat transfer. The fireplace must be designed so that the polished face of the Cambria is recessed 1/8". See **Figure 2**.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

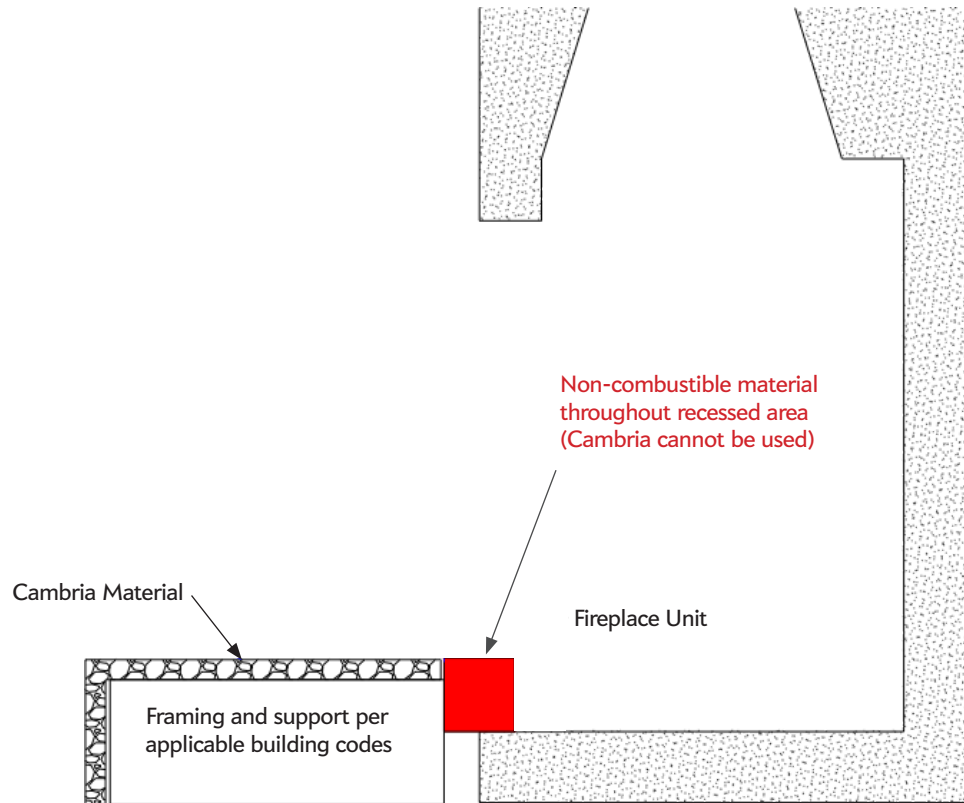


Figure 2

FIREPLACE INSTALLATION TECHNIQUES

8. The fireplace framing must be constructed per the fireplace manufacturer's installation requirements and instructions.
9. Fireplace framing must be designed and installed so the polished surface of the Cambria is recessed from the finished face of the fireplace opening a minimum of 1/8". See **Figure 3**.
10. The bottom backside of the Cambria surface product must always be permanently adhered to the non-combustible material so there is no air gap between the backside of the Cambria and front face of the non-combustible material. See **Figure 3**.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

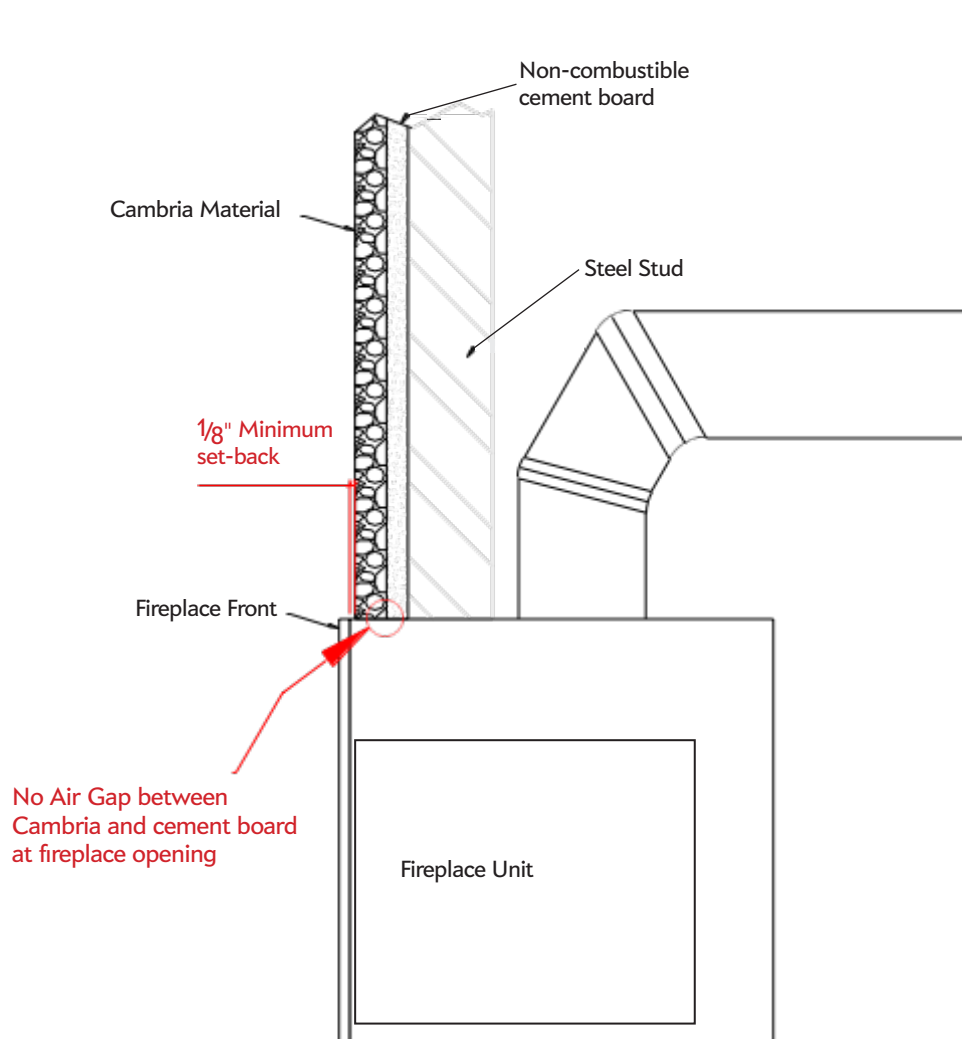


Figure 3

11. When a recessed fireplace is used, the recess must be constructed from non-combustible materials—NOT Cambria. The space between the outside framing edge and the firebox must be completely free of any obstruction or debris and the window, with trim fitted, must be able to move freely. No building material is permitted to protrude past the framing edges attached to the fireplace under ANY circumstance. See **Figure 4**.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

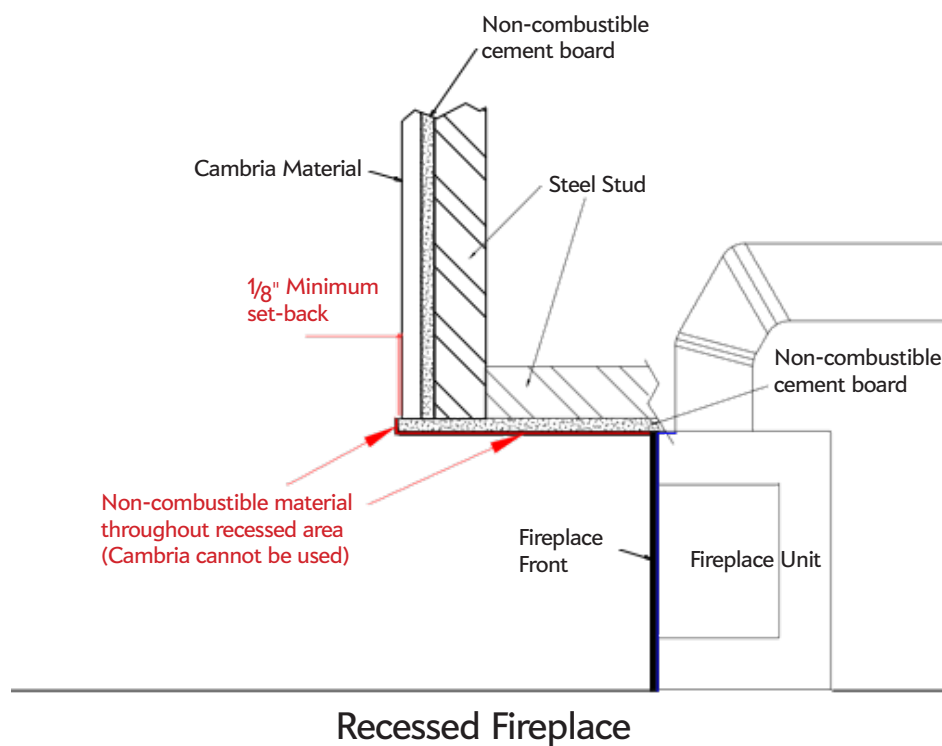


Figure 4

12. Fireplace mantels and hearths must be installed per fireplace manufacturer's recommendations so the Cambria product is not exposed to direct or indirect heat transfer from the fireplace during use.

INSTALLATION REQUIREMENTS FOR FIREPLACES GREATER THAN 10,000 BTU

13. Cambria product cannot be constructed and installed as a singular piece surrounding the fireplace opening.
14. Cambria product installed adjacent to the four (4) sides of the fireplace opening must be independent pieces with vertical seams coming off each corner. See **Figure 5**.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

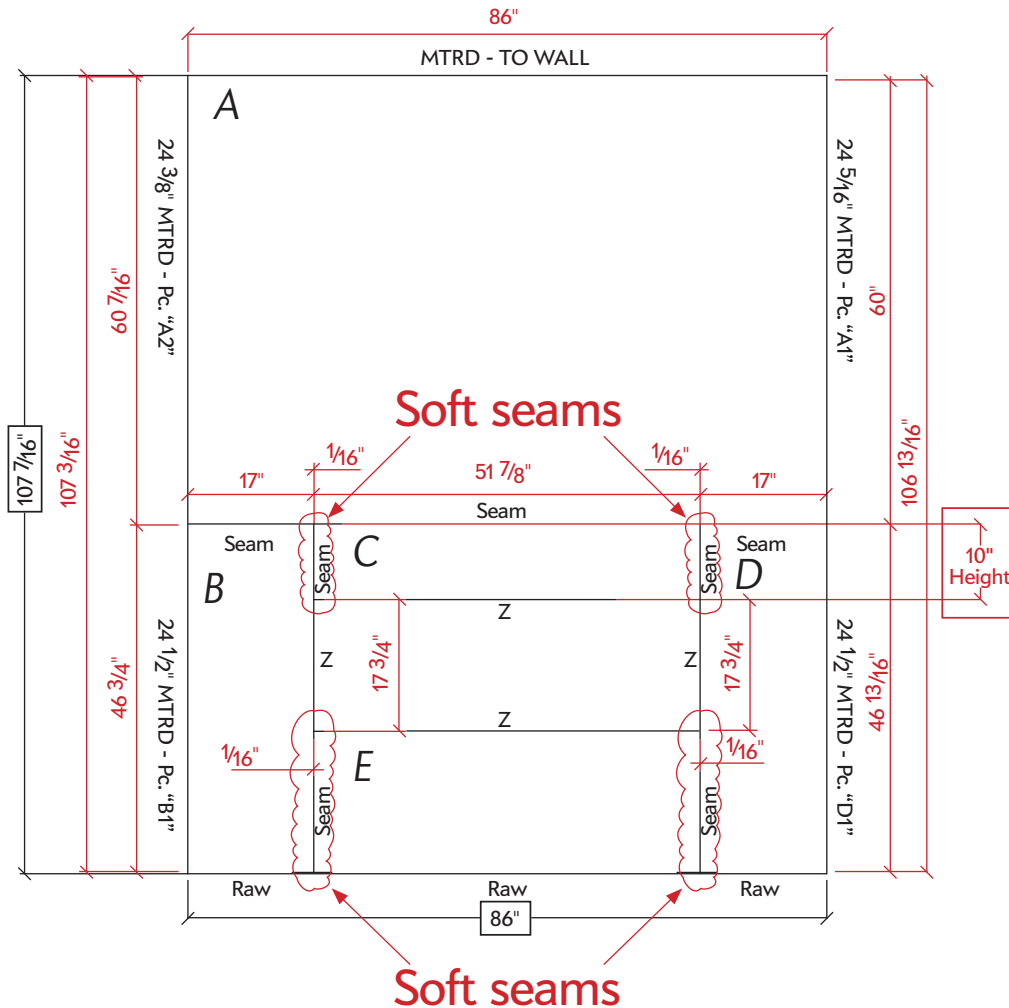


Figure 5

15. The vertical soft seams must be a minimum of 1/16" wide and filled with a color matched silicone or flexible adhesive approved for extreme heat applications.

NOTE: Soft seams larger than 1/16" require the approval of all parties (End user, Contractor, Designer, Installer, etc.)

NOTE: The framing materials (cement board, steel & wood studs) will change in size as a result of thermal expansion and contraction. This may result in the Cambria seaming pieces not being in the same plane during and after the fireplace is used.

NOTE: Use denatured alcohol immediately to remove any excess silicone after installation.

16. The keystone piece of Cambria directly above the fireplace opening must be at least 10" in height and no longer than the opening of the fireplace. See **Figure 5**.

CONFIDENTIAL AND PROPRIETARY. This document and the information contained herein are confidential and proprietary to Cambria Company LLC ("Cambria"). They may not be copied, reproduced, modified, made available, or disclosed without Cambria's prior written consent. Cambria assumes no responsibility for the design, safety, or workmanship of any installation and/or fabrication.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS



- a. The height of the keystone piece may be less than the 10" requirement when a mantel is incorporated into the finished fireplace. See **Figure 6**.
- b. The mantel must be installed following the fireplace place manufacturer's requirements.

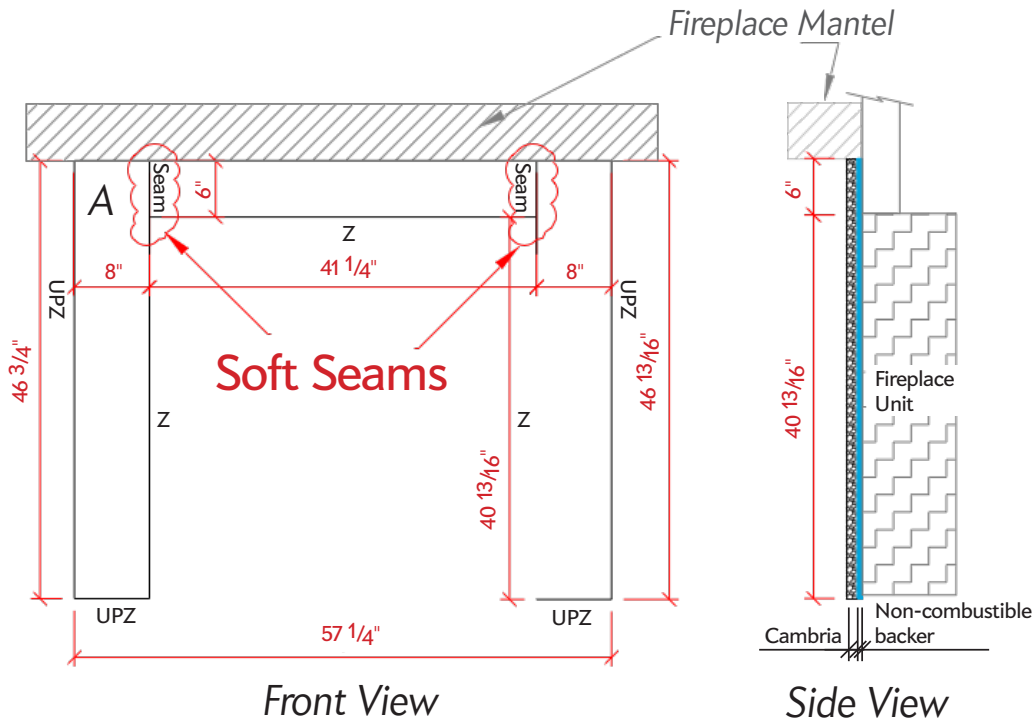


Figure 6

DESIGN CONSIDERATIONS FOR SEAMS

17. Additional soft seams may also be incorporated into the fireplace application to replace any existing adhesive seams, for visual symmetry, or to allow for any anticipated movement of the fireplace application while in use. See **Figure 5**.
18. The edge of the seam of adjoining pieces can have a polished eased edge applied to create a "V-groove" to further accent the seam or as a design aesthetic for the installed Cambria product. See **Figure 7**.

CONFIDENTIAL AND PROPRIETARY. This document and the information contained herein are confidential and proprietary to Cambria Company LLC ("Cambria"). They may not be copied, reproduced, modified, made available, or disclosed without Cambria's prior written consent. Cambria assumes no responsibility for the design, safety, or workmanship of any installation and/or fabrication.

SURFACE BURNING CHARACTERISTICS AND FIREPLACE APPLICATIONS

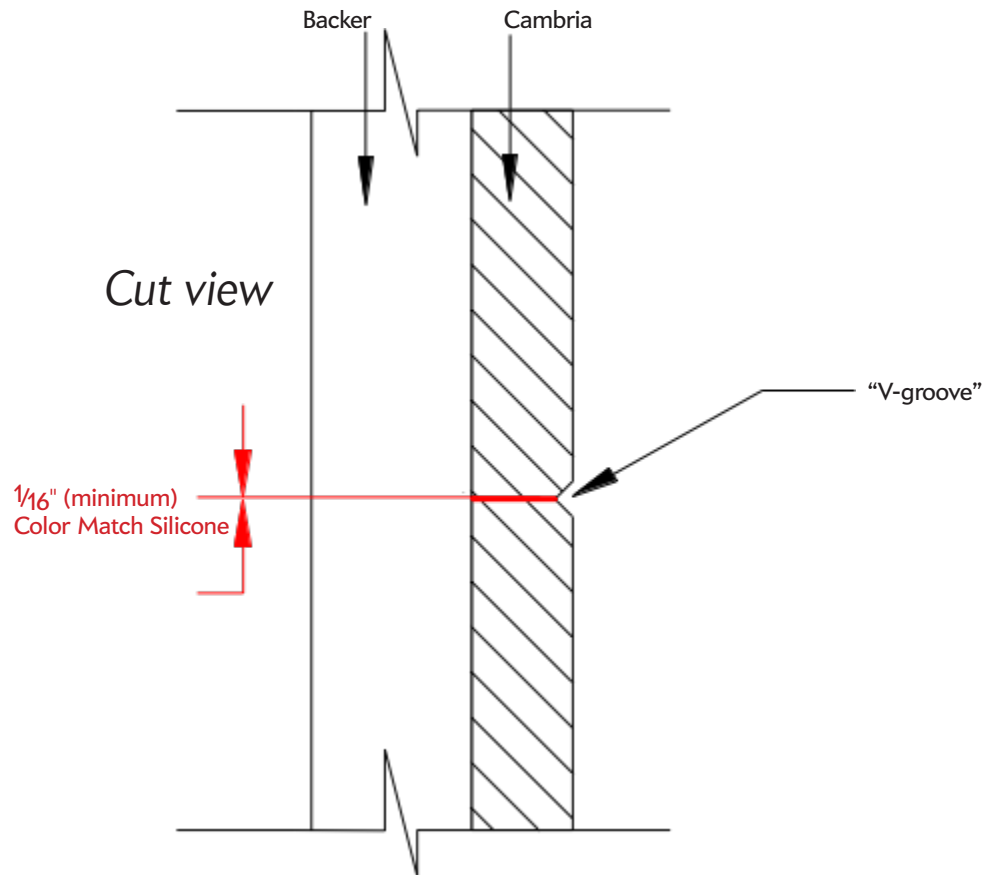


Figure 7



C A M B R I A[®]



FAMILY OWNED
AMERICAN MADE