

FLUTING CAMBRIA

TECHNICAL GUIDELINE



The versatility of Cambria knows no bounds. With skilled fabrication and installation, features like fluting can be seamlessly added to any Cambria polished or matte surface. This document offers guidance on collaborating with your fabricator to achieve the best results.



Fluting Details:

1. Please consult with your fabricator regarding the desired fluting aesthetics of your application.

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2. The fluting aesthetic is typically applied to the finished surface of the Cambria product and can be performed on all Cambria finishes. The finish of the fluted area may vary from the finish on the Cambria countertop.
3. The size and shape of the fluting is determined by the tooling used by the fabricator and you will need to confirm their product offering.
4. Cambria has been successful with a radial fluting of $\frac{1}{2}$ " wide x $\frac{3}{8}$ " deep with a minimum spacing of $\frac{1}{4}$ " between each flute. **See Figure 1.**
 - a. NOTE: Sizing and spacing of the fluted area can vary but a minimum $\frac{1}{4}$ " spacing is required between each flute.

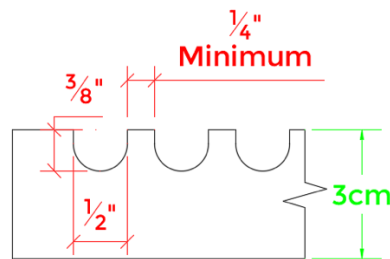


Figure 1

- b. NOTE: If the fluting does not continue off the edge of the applications a minimum inside radius will be required based on the fluting tools that are used. See Figure 2 for the minimum radius for the $\frac{1}{2}$ " wide fluting applications.

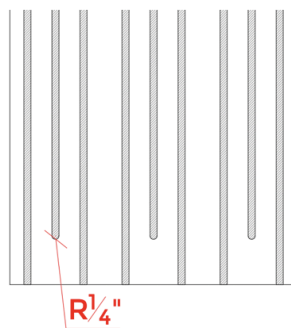


Figure 2

5. Fluting applications are available in 3cm and 2cm material.
 - a. 2cm horizontal applications must follow the Cambria Countertop Installation Technical Guideline for 1cm applications.

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