



C A M B R I A[®]

Natural Quartz Surfaces™

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CAMBRIA OPENS STATE-OF-THE-ART OPERATIONS FACILITY IN CHARLOTTE

Natural Quartz Surface Enterprise to Serve North and South Carolina and Bring 80 New Jobs to the Charlotte Area

MINNEAPOLIS/ST. PAUL (January 16, 2007) – Cambria, the only producer of natural quartz surfaces in the United States, is opening a state-of-the-art operations facility in Charlotte, N.C. The new facility will fabricate Cambria with state-of-the-art processing equipment and serve North and South Carolina.

The \$4 million operations facility will employ 80 people and is the sixth Cambria-owned facility in North America. Cambria is a Minnesota-based company with operations in Minnesota, Wisconsin, Illinois, Indiana, and Ontario, Canada.

“We are excited to open a major operations center in North Carolina and to bring a significant number of new jobs to the Charlotte area,” said Tom Annexstad, Cambria’s Senior Vice President of Residential Sales. “The strong local economy makes Charlotte an ideal location for our \$4 million facility and we look forward to growing Cambria’s presence throughout the Carolinas.”

Cambria Natural Quartz Surfaces™ are used for residential and commercial applications, including countertops, shower and tub surrounds, vanities and flooring. The 50,000 square foot facility will also

fabricate custom-made furniture tabletops, fireplace surrounds, desk tops, coffee and end table tops, wet bar areas, and window sills.

As a leader in design innovation, Cambria offers more colors with unique design capabilities than any other surfacing material. Cambria's 12 new colors complement existing colors from the Desert and Quarry Collections, offering unique opportunities to incorporate multiple colors on a variety of surfaces, creating more depth and character in a home. Cambria is available through builders, designers, architects and kitchen/bath retailers throughout all of North America.

Strong, Safe, Certified and Environmentally Friendly

Cambria is a stain-resistant, non-porous surface that is harder, stronger and easier to care for than other stone surfaces including granite and marble because it does not require sealing with harsh chemicals. In addition, Cambria is GREENGUARD Indoor Air Quality® and GREENGUARD For Children & SchoolsSM certified, which means it does not off-gas or emit harmful chemicals into the air. Cambria is also certified by NSF International as a safe surface for food preparation – there is no safer surface available to consumers.

Cambria recycles and recovers 100 percent of the water used in its processes through unique settling and filtering techniques. In addition, the product's GREENGUARD certifications make projects eligible for one (1) LEED point in any LEED-certified building project in the Indoor Environmental Quality category. Leadership in Energy and Environmental Design (LEED) is an accreditation program conducted by the U.S. Green Building Council that certifies building projects based on performance under the LEED rating system.

Primarily made from North American quartz and as the only producer of natural quartz surfaces in the United States, Cambria has a lower carbon footprint when compared to other quartz products that are largely produced in the Middle East, Asia and Europe and require greater transportation and carbon resources in route to market.

About Cambria

Cambria is a privately held, family-owned company with more than 550 employees. Headquartered in Le Sueur, Minn., Cambria is one of the few quartz surface plants in the world and the only producer of natural quartz surfaces in the United States. Cambria has a North American network of stone fabricator

and installation partners that share Cambria's commitment to quality and craftsmanship. Cambria focuses on quality, innovation and growth in their respective markets. Cambria is available to consumers via retail partners throughout North America. Cambria also exports its products throughout the world. For additional information about Cambria, or to locate the closest Cambria dealer, call 1-866-CAMBRIA or visit Cambria on the web at www.CambriaUSA.com.

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